



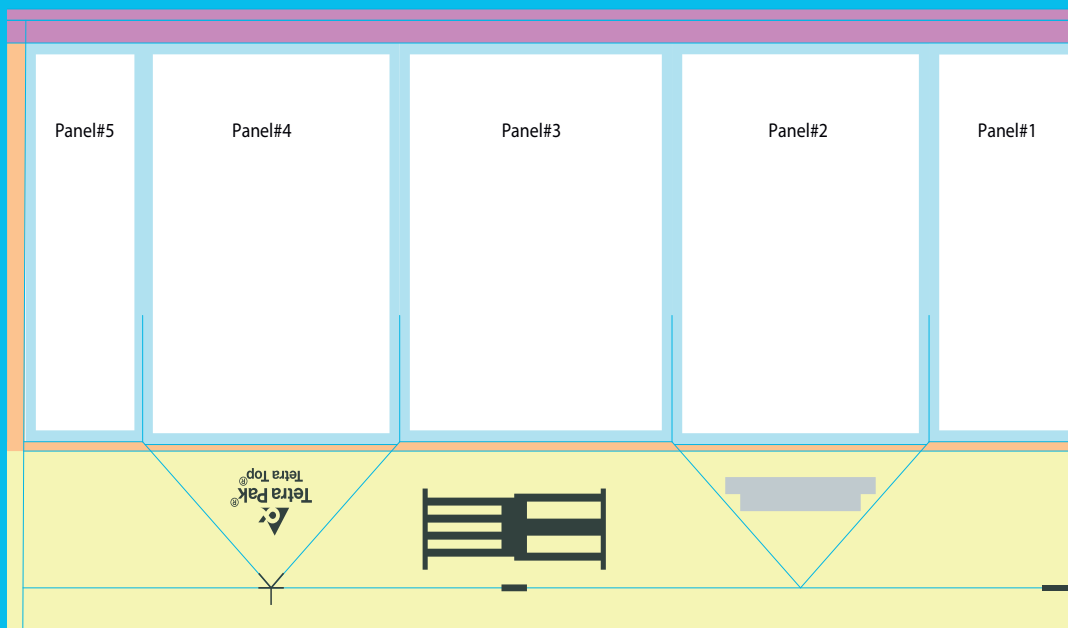
# Printing Specifications

Tetra Top®

Standard Flexoprocess

Tetra Pak®Sharp

Coated board



## Amount of Colours stations available for printing\*

4 process + 2 spot  
cyan magenta yellow black spot 1 spot 2

3 process + 3 spot  
cyan magenta yellow spot 1 spot 2 spot 3

2 process + 3 spot  
cyan magenta spot 1 spot 2 spot 3

## You can use different setup of inks considering following rules:

- Minimum number of Process inks (CMYK) for a design to be considered FlexoProcess is 2.
- Maximum allowed Pantone inks available are 3.
- Pantone colors should not be mixed with other colors.

## Minimum parameters in design customer files\*

Dot percentage in digital file 2%

### Text Size (x-height in mm)

Positive 0.64 mm  
Negative 0.95 mm



Stroke/Outlines Thickness 0.4 mm



### Line Thickness

Positive 0.1 mm  
Negative 0.4mm

### Barcode Size

Fence or Ladder direction 80% - 200%

For Barcode to be truncated up to 40% of its height, it needs to be at 100% magnification.



Texts, lines and barcodes refers to one color only, 100% of ink. Elements in mix of colours can misregister in final production.

## Parameters applied in Tetra Pak production file\*\*



### Minimum Trap Width (mm)

Spread and choke 0.2

### Halftone Screen Ruling (lpc/lpi)

Process colours 54/138  
Spot colours 54/138

## Parameters followed in Tetra Pak production \*\*\*



### Minimum Printed Dot (%)

Process colours 12±4  
Spot colours 16±4

\* Specifications to be followed by designer in illustrator and photoshop files.

\*\* Some of the parameters applied by Repro in production file.

\*\*\* Tolerance of printed dot in Converting Factories.